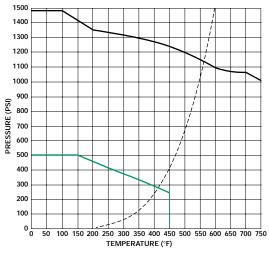


APPLICATION DATA

- Process control systems for food, pulp and paper, chemical, petrochemical & other industries
- HVAC systems
- Feed water and fuel system controls in boiler rooms
- Packaged systems (OEM) such as heat exchangers, water purification systems & vaporizer, metal cleaning and plating

PRESSURE/TEMPERATURE CHART



- SATURATED STEAM
- J1 ANSI/ASME B16.1 CLASS 250 CAST IRON J3 ANSI/ASME B16.34 CLASS 600 STAINLESS STEEL

INTIMIDATOR TYPE J **CONTROL VALVE**

SIZES 1/2" - 2" ANSI CLASS 150, 250/300, 600

- High Capacity Streamlined Body reduces velocity and pressure loss.
- Compact Design for ease of installation.
- Multiple Port Sizes allows flexibility in sizing.
- Stainless Steel Trim for long life and corrosion resistance.
- Super Polished, Extra Thick Stem provides low friction and precise control.
- Live Loaded V ring Packing is self adjusting.
- Slip-on Flanges for flexibility in piping.
- NEMUR 4 Mounting Pad for accessories.

MODELS

- J1 Cast Iron
- J3 Stainless Steel*

OPTIONS

- 36 or 60 sq. in. actuators
- Soft Seats
- Moore, PMV, Eckardt Accessories
- Threaded of Flanged Connections
- Graphite or High Temperature Packing
- High Temperature 600°F and 750°F Construction

APPLICABLE CODES

- ANSI/ISA 70-2 Class IV & VI seat leakage
- NEMUR 4 mounting of accessories

PLUG CHARACTERISTICS

- 1/8" to 1/4" Port Sizes Equal Percent, 50:1 flow rangeability
- 5/8" to 2-1/4" Port Sizes Modified Equal Percent, 100:1 flow rangeability

Canadian Registration # OC 0591.9C

MAXIMUM RATED FLOW COEFFICIENTS* (Cv)

VALVE SIZE										
1/2	3/4	1	11/2	2						
5.1	10.3	18.2	37	67						

* Body is ANSI Class 600. Pressure rating may be limited by choice of flanges.



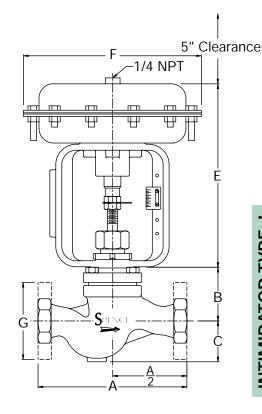
INTIMIDATOR TYPE J CONTROL VALVE

SPECIFICATION

The valve shall be single seated, top guided compact pneumatic globe control valve with a streamlined body. The actuator shall have all SS hardware with a maximum deadband of .3 PSIG. the valve trim shall be all 316SS with replaceable threaded seats for easy maintenance. Standard packing shall be spring loaded teflon V-Rings. Optional graphite or high temperature packings available. The valve seat leakage shall conform to ANSI/ISA 70-2 Class IV for metal seats and Class VI for teflon soft seats. The valve shall conform to NEMUR 4 for mounting of accessories.

MATERIALS OF CONSTRUCTION

IVIATERIALS OF CONSTRUCTION	V
Body	316 SS ASTM A351 CF8M
	Cast Iron ASTM A126 CL B
Seat Ring	316 SS ASTM A276 Cond A
Packing	PTFE V ring
	PTFE/Graphite
	Graphite
Plug & Stem Ass'y	316 SS ASTM A276 Cond A
Yoke	DI ASTM A536/Epoxy
Stem	303 SS ASTM A582
Diaphragm	Nitrile/Polyester
Piston	316 SS ASTM A743 Grd CF8
Spring	Music Wire ASTM A228
	Steel SAE 1006-1008/Epoxy



DIMENSIONS inches **AND WEIGHTS** pounds

	A B C			С	E		F		G		Weights*			
									(Flange Diameter)		Screwed		Flanged	
Size	Scrd.	Flg.			36 in. ²	60 in.2	36 in. ²	60 in. ²	150	300/600	36 in. ²	60 in. ²	36 in. ²	60 in. ²
1/2	7⅓	8	2 ¹¹ / ₁₆	111/8	9%	11%	91/4	1111/4	3½	3¾	20½	36⅓	23½	39½
3/4	7 ½	8½	2 ¹¹ /1 ₆	11//8	91/8	1111//	91/4	11 ¹ / ₄	37//8	4%	20½	36½	25¾	41¾
1	7¾	8 ¹ / ₄	2¾	21/8	9%	11%	91/4	1111/4	41/4	47/k	22½	38¾	29	45¼
1½	91/4	91/8	33/8	2 ¹¹ /16	9%	11%	91/4	1111/4	5	6½	29 ¹ / ₄	45½	40 ¹ / ₄	57½
2	10½	11 ¹ / ₄	31/32	3 ⁵ /16	91/8	11%	91/4	1111/4	6	6½	38 ¹ / ₄	54 ¹ / ₄	50 ¹ / ₄	68 ¹ / ₄

^{*}Weights are approximate.

PRESSURE RECOVERY FACTORS

For Gas: $X_T=0.7$, For F_1 : See Chart

	1	<u>%</u>		3/4		1			1½			2			
1/4	4	%	1/4	5∕8	7∕8	1/4	%	7∕8	1¼	%	1¼	1¾	1¼	1¾	21/4
.85	51	.79	.864	.82	.775	.869	.839	.805	.768	.843	.82	.782	.841	.811	.772

